



## CASE STUDY:

### Inghams Automatic Waste Water Recycling Plant

#### Location

Osborne Park, WA

#### Description

The \$15 million project by Inghams is to improve their sustainability with a more modern and expanded plant efficiently treating water and reducing odour emissions. The recycling water system is expected to reduce incoming water supply by 40%

#### Features

22 x ABB ACQ580 VSD's,  
Allen Bradley Panel View Plus 7 12" HMI,  
20 pumps on DOL, 10 pumps on Soft Starters,  
Allen Bradley CompactLogix PLC

#### Scope

Design, construction, programming

